Safety device with multiple function: **DG91N**

Type DG91N for protection of single cylinder and tapping points

The safety device DG91N according to DIN EN ISO 5175-1:

- avoids dangerous gas mixtures by a gas non-return valve (NV)
- stops flashback through flame arrester (FA)
- a temperature-sensitive cut-off valve stops the gas flow when a predetermined temperature is exceeded (TV)
- a dust filter protects the gas non-return valve against contamination
- every safety device is 100% tested
- all metal components in brass 2.0401 / spring 1.4310

**Safety elements of the IBEDA Safety device DG91N:**

- NV  Gas non-return valve
- FA  Flame arrester
- TV  Temperature-sensitive cut-off valve

**Additional features:**

- DF  Dust filter

**Maintenance:**

The safety devices are to be tested by a qualified and authorised person at regular intervals according to country specific regulations. The safety device is to be tested for gas tightness, gas flow and gas return at least once a year.

We would be pleased to offer you the flashback arrester testing unit model PVGD.

It is not allowed to open the safety devices.

### Technical Data:

<table>
<thead>
<tr>
<th>Gas types:</th>
<th>Acetylene (A)</th>
<th>Hydrogen (H)</th>
<th>Industrial Gas (I)</th>
<th>Propylene (P)</th>
<th>Natural Gas (M)</th>
<th>Propane (N)</th>
<th>Ethylene (E)</th>
<th>Oxygen (O)</th>
<th>Compressed Air (D)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Working pressure:</td>
<td>0.15 MPa</td>
<td>0.40 MPa</td>
<td>0.50 MPa</td>
<td>0.35 MPa</td>
<td>2.5 MPa</td>
<td>2.5 MPa</td>
<td>25 bar</td>
<td>25 bar</td>
<td></td>
</tr>
<tr>
<td>Cracking pressure:</td>
<td>50 mbar</td>
<td></td>
<td></td>
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<td></td>
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<tr>
<td>Gas temperature:</td>
<td>-20°C up to +70°C</td>
<td></td>
<td></td>
<td></td>
<td></td>
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<td></td>
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</tr>
<tr>
<td>Ambient temperature:</td>
<td>-20°C up to +70°C</td>
<td></td>
<td></td>
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<tr>
<td>EN 560 ISO / TR 28821</td>
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</tr>
<tr>
<td>Measure and weight:</td>
<td>diameter: 32,0 mm</td>
<td>length: 107,0 mm</td>
<td>weight: 373 g</td>
<td></td>
<td></td>
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</tr>
<tr>
<td>Process:</td>
<td>welding up to 30 mm</td>
<td>cutting up to 700 mm</td>
<td>heating &gt; 100 mm</td>
<td></td>
<td></td>
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</tbody>
</table>

Other materials, surface finishing, gas types and additional connections available on request.
The working pressures approved by the UL are different to what is stated above.
Further information in this regard can be provided on request

2) These gas types are not covered by the BAM certification.
Safety Device according to DIN EN ISO 5175-1, AS 4603

**Type:** DG91N

**Flow rates [air]:**
- $p_v =$ Primary pressure
- $p_h =$ Secondary pressure
- $\Delta p =$ Primary pressure minus Secondary pressure

**Conversion Factors:**
- $0.1 \text{ MPa} = 1 \text{ bar} = 100 \text{ kpa} = 14.504 \text{ psi}$
- $1 \text{ m}^3/\text{h} = 35.31 \text{ cu ft/h}$

<table>
<thead>
<tr>
<th>A</th>
<th>H</th>
<th>P</th>
<th>M</th>
<th>M</th>
<th>O</th>
<th>E</th>
<th>L</th>
</tr>
</thead>
<tbody>
<tr>
<td>QG $\triangleright$</td>
<td>$\text{C}_2\text{H}_2$</td>
<td>$\text{H}_2$</td>
<td>$\text{C}_3\text{H}_8$</td>
<td>$\text{CH}_4$+$\text{C}$</td>
<td>$\text{CH}_4$</td>
<td>$\text{O}_2$</td>
<td>$\text{C}_2\text{H}_4$</td>
</tr>
<tr>
<td>F</td>
<td>1,2</td>
<td>3,8*</td>
<td>0,90</td>
<td>1,25</td>
<td>1,4</td>
<td>0,95</td>
<td>1,02</td>
</tr>
</tbody>
</table>

* Conversion factor 2.5 for devices comprising a flame arrester
The conversion factor for free flow is 3.8.
(Reference: BAM report 220, D. Lietze)

**Example:**

\[ QG = QD \times F \]
\[ QG \triangleright A = 6,4 \times 1,2 = 7,68 \text{ m}^3/\text{h} \text{ C}_2\text{H}_2 \]

**Certification / Technical Standards / Rules**
BAM Federal Institute for Materials Research and Testing,
UL Underwriters Laboratories Inc., DGUV employer’s liability insurance association rules and regulations, DVS German Association for Welding, Cutting and Allied Processes, TRBS German Technical rules for operation safety.

**Standards/ Approvals**
Company certified according to
ISO 9001:2015 and ISO 14001:2015,
CE-marking according to: Pressure Equipment Directive 2014/68/EU

(Subject to change without notice)